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Installation Instructions

T1464 R, T1464R-SS

Nerf Steps

2014-2018 Toyota 4-Runner

(Trail Edition/SR5/TRD)

Parts Included	Qty
Passenger Side Bar	1
Driver Side Bar	1

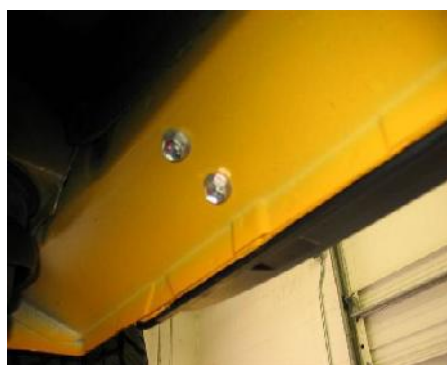
Parts Included	Qty
8MM x 1" Hex Bolt	10
8MM Flat Washer	10
8MM Lock Washer	10

NOTE: Read instructions entirely before assembling and installing this part.

Step 1: Remove the bars from their box and locate the bolt kit. Remove any factory hardware on vehicle. **See Figure A**

Step 2: Position the step to the driver side of the vehicle. **NOTE:** The short end of the step board should be located at the Rear End of the vehicle, while the long end with the bend should be towards the front of the vehicle. Test fit the step board to the factory hole locations. **NOTE:** The step should line up with the existing factory bolt locations.

Step 3: Starting with the center bracket, start one 8mm hex bolt, 8mm lock washer and 8mm flat washer into the factory bolt location. **NOTE:** Step board should hang in location with the bent flange toward the rear of the vehicle. Start the other 8mm nut, 8mm lock washer and 8mm washer on the same bracket. **NOTE:** Hand tighten. **See Figure B**



(Fig A)



(Fig B)



(Fig C)

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 West Artesia Blvd, Compton, CA 90220



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Step 4: Start all of the remaining 8mm hex bolts, 8mm nuts, 8mm lock washers and 8mm flat washers at each bracket. **NOTE:** The front bracket only uses one 8mm bolt and washer per side. Torque each bolt to 15ft/lbs. **See Figure C**

Step 5: Repeat same steps above for opposite side.

Step 6: Installation is now complete.



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