



Installation Instructions

XRC Front Bumper

(Part #76800 1997-2006 Wranglers)

(Part#76801 1987-1995 Wranglers)

NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product.

Parts Included	Qty
Front Bumper	1
1/2 x 1 1/4 " Bolt	6
1/2" Flat Washer	6

Parts Included	Qty
8 mm Hex Bolt (Fairlead)	2
8 mm (I.D.) Flat Washer	2
8mm Locking Nut	2

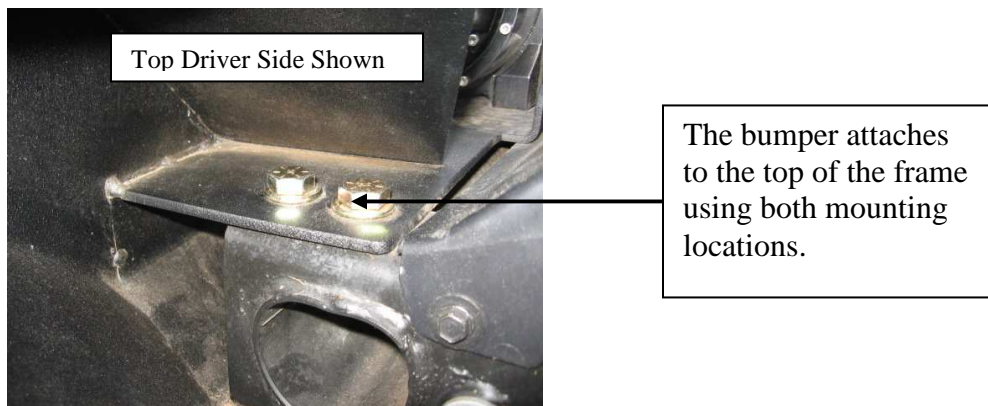
Step 1: Remove the factory front bumper from vehicle by removing the two top and the two bottom bolts. (Figure A) Save these bolts for use later.



(Figure A)

Note: On YJs (87-95) it may be necessary to grind down the welds slightly on top of the frame in order to get the bumper to slide back over the frame and align mounting holes.

Step 2: Position the new bumper on the front of the vehicle. Line up the holes on the frame with the slotted holes on the bumper brackets. Attach the bumper to the frame using the supplied bolts. (Fig B,C)



(Figure B)

For Technical Support/Warranty Information please call 310-762-9944



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Bottom Driver side
shown.

(Fig C)

STEP 3: Make sure all bolts are securely tightened. Installation is now complete.

NOTE: There are two 8mm Hex Bolts, washers and nuts included to mount fairlead to the bumper.

CARE AND MAINTENANCE

To protect your investment it is recommended to regularly wash and wax this part. Do not use any type of cleaners that contain abrasives that may damage the finish of your part.

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within 3 years from the original date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor.

To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the sender's expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through altercation, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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