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## Installation Instructions

Standard Bucket Front Seat

(Part # 448xx)

1955-1976 CJ

### Included components:

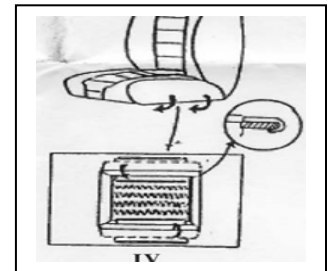
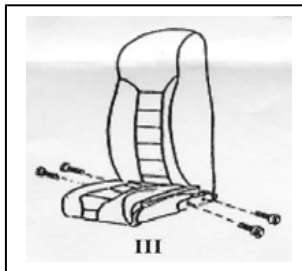
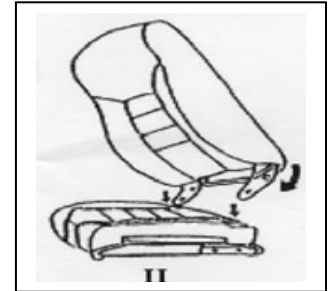
- (1) Seat Back rest
- (1) Seat Cushion
- (4) Hex Bolt M10 x 20
- (4) Washers

### Required Tools:

- Crescent Wrench
- Socket Set
- Ratchet

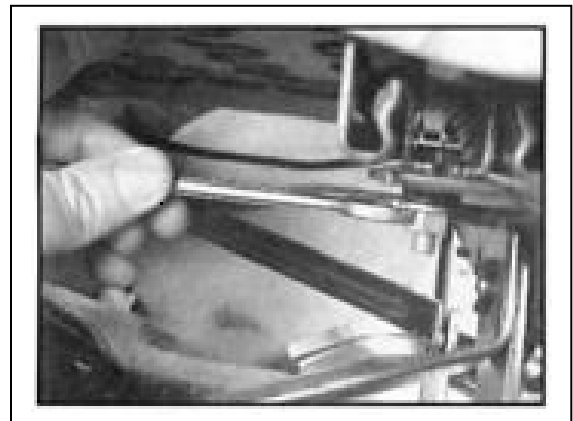
### Replacement Seat Assembly

1. Unwrap the side cushion trim in order to access the bolts as shown in Fig 1.
2. Position brackets of back rest through the slots of the cushion trim as shown in Fig 2.
3. Securely tighten the 4 bolts through the holes of the back rest bracket to cushion frame as shown in Fig 3.
4. Carefully wrap the side cushion trim back over the back rest bracket and hook the trim to the plate underneath the cushion frame as shown in Fig 4.



### Replacement Seat Installation

5. Remove old seat from riser by removing 4 bolts. Save these bolts as they will be reused later.



For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 West Artesia Blvd, Compton, CA 90220



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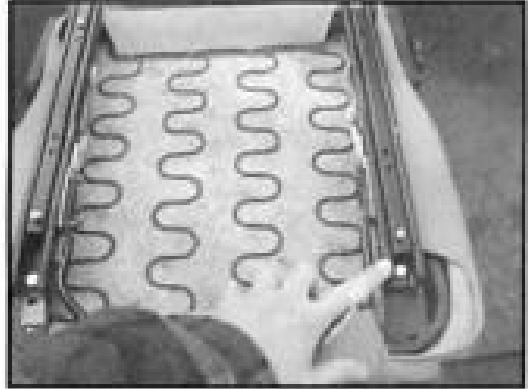
*Standard Bucket Front Seat*

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6. Remove sliders from old seats by removing 4 bolts. Save these bolts as they will be reused later.

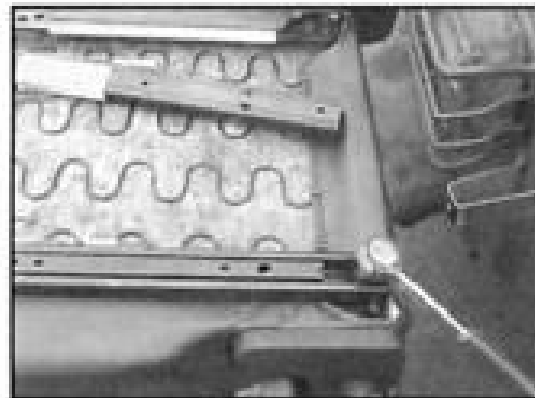
**NOTE: To access the rear 2 bolts push slider arm down and move slider forward.**



7. Place sliders onto new seats. Reuse spacers from The old seat to align the slider.



8. Fasten slider to the new seat using the 4 bolts saved from step 5



9. Carefully place slider back onto seat riser and fasten with 4 bolts saved from step 4.

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